

File No: PLC/31

Date: 16th April 1996

**NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION
AND ASSESSMENT SCHEME**

FULL PUBLIC REPORT

Polyol P84-98

This Assessment has been compiled in accordance with the provisions of *the Industrial Chemicals (Notification and Assessment) Act 1989* (the Act), and Regulations. This legislation is an Act of the Commonwealth of Australia. The National Industrial Chemicals Notification and Assessment Scheme (NICNAS) is administered by Worksafe Australia which also conducts the occupational health & safety assessment. The assessment of environmental hazard is conducted by the Commonwealth Environment Protection Agency and the assessment of public health is conducted by the Department of Health and Family Services.

For the purposes of subsection 78(1) of the Act, copies of this full public report may be inspected by the public at the Library, Worksafe Australia, 92-94 Parramatta Road, Camperdown NSW 2050, between the hours of 10.00 a.m. and 12.00 noon and 2.00 p.m. and 4.00 p.m. each week day except on public holidays.

Under subsection 34(2) of the Act the Director of Chemicals Notification and Assessment is to publish this Report in the Chemical Gazette on .

Enquiries contact Chemical Assessment on (02) 565 9464:

Street Address: 92 Parramatta Rd Camperdown, NSW 2050, AUSTRALIA

Postal Address: GPO Box 58, Sydney 2001, AUSTRALIA

Telephone: (61) (02) 577-9466 **FAX (61) (02) 577-9465**

Director
Chemicals Notification and Assessment

FULL PUBLIC REPORT**Polyol P84-98****1. APPLICANT**

Arco Chemicals Australia Pty Ltd of Suite 1 Level 3 845 Pacific Highway CHATSWOOD NSW 2067 has submitted a notification statement in support of the assessment of a synthetic polymer of low concern, Polyol P84-98.

2. IDENTITY OF THE POLYMER

Based on the nature of the chemical and the data provided, Polyol P84-98, is not considered to be hazardous. Therefore, the exact chemical identity has been exempted from publication in the Full Public Report.

Other name: E788

Trade name: Polyol P84-98

Molecular formula: The notified substance is a complex grafted polymer and cannot be accurately defined by a single molecular formula.

Maximum percentage of low molecular weight species (polymers and oligomers) (molecular weight < 1000): 0%

Means of identification: polymer identified by infra-red spectroscopy, no spectra provided

Comments on chemical identity

The polymer does not contain any charged groups and will not be cationic or anionic in the pH range of 4 to 9.

The notifier states that the polymer is a graft polymer. The molecular weight of the graft is designed to give a lowest number average molecular weight above a minimum threshold. This is because polyols with molecular weights less than the threshold do not produce polyurethane foams of sufficient density for the intended use(s). No data supporting these claims were made available.

3. PHYSICAL AND CHEMICAL PROPERTIES

The notified polymer will be imported into Australia as a 50/50 polymer/polyol solution. All physico-chemical properties relate to the polymer and not the polymer solution unless indicated.

Appearance at 20°C and 101.3 kPa:	white liquid, mild odour
Boiling point:	softening point at ~100°C decomposes before boiling point is reached
Density:	>1040 kg/m ³
Vapour pressure	<0.001 mm Hg at 25°C
Water solubility:	<1mg/L estimated, based on literature (1,2)
Flammability limits:	not flammable, flash point >200°C
Autoignition temperature:	does not autoignite
Explosive properties:	not explosive
Reactivity:	reacts exothermically with isocyanates
Particle size distribution:	not applicable only imported as a formulation (liquid)

Comments on Physico-Chemical Properties

The data provided is acceptable for a polymer of low concern

The water solubility of the notified polymer was estimated based on the gross difference in solubility parameters between the polymer and water.

The notifier claims that the polymer is stable under the conditions of use.

The polymer does not contain any functional groups that are intended to or can reasonably be anticipated to undergo further reaction.

While the polymer contains a number of cyanide groups these are not expected to hydrolyse under environmental conditions due to the low solubility of the polymer.

4. PURITY OF THE CHEMICAL

In isolation none of the residual monomers are at levels requiring a hazardous classification (3,4,5) for the notified polymer. In addition, when assessed in total, the levels are still below that requiring a hazardous classification (6). The residual monomers ethenyl benzene (styrene) and 2-propenenitrile; (acrylonitrile) and a third monomer have atmospheric exposure standards of TWA 5ppm, 50ppm and 2ppm respectively (7).

5. INDUSTRIAL USE

The polymer is to be imported as a 50% polymer 50% polyol solution in bulk carriers or ISO containers at a rate of 2-5 tonnes per annum over the first five years.

The notified polymer is intended for use in the manufacture of polyurethane foam for use in automobiles (seats and insulation) and furnishings.

6. OCCUPATIONAL EXPOSURE

The notified polymer will be imported as a 50/50 polymer/polyol solution. The solution will be pumped from the bulk carriers or ISO containers to a shore tank, from where it will be transferred to road tankers. Alternatively the ISO containers can be transported direct to the polyurethane foam manufacturing site. It will then be pumped into moulding foam machines or conveyor machines where it will be reacted with toluene diisocyanate (TDI) to produce polyurethane foam. These machines have automated metering and mixing equipment as well as extraction equipment designed to comply with Worksafe Australia's Model Regulations for the Control of Workplace Hazardous Substances (8,9) in relation to TDI.

Occupational exposure can occur during transfer operations at the dockside and during transfer from tankers or ISO containers at the customer facilities. As the solution containing the notified polymer is moved via pumps, exposure is most likely to occur while making and breaking connections. Between 6 and 9 personnel can potentially be exposed during these procedures. Occupational exposure may also occur during unloading, transport and warehousing through leakage or accidental spillage of the solution.

During foam manufacture the solution containing the notified polymer is mixed with TDI under controlled conditions. The equipment is designed to comply with standards based on the use of the hazardous chemical TDI. This will also minimise exposure to the notified polymer to the 20-30 personnel involved in the foam manufacture/moulding process. These personnel will be exposed, in the worst case, to the notified polymer for periods up to 14 hours/day for approximately 230 days/year.

7. PUBLIC EXPOSURE

The notified substance will not be sold to the public, but will be used only by industry for the production of polyurethane foams. Following importation the notified polymer will be transported by road tanker to nine locations in Victoria, New South Wales, Queensland and Western Australia. At these sites the notified substance will be reacted with toluene diisocyanate (TDI) to produce polyurethane foam. Due to the automated nature of the reaction process, exposure of the public to the notified polymer at this stage is expected to be minimal.

Public exposure to the notified chemical may occur during accidents in storage, transfer operations and transport. Exposure by this means is possible, as the notified polymer is a white viscous liquid at room temperature and atmospheric pressure, but it is practically insoluble in water (water solubility estimated at <1ppm). The Material Safety Data Sheet (MSDS) states that the product P84-98 has "normally low vapour pressures". Other than this the only way that the public would be exposed to the chemical would be by contact with an article fashioned from the foam containing the notified substance.

8. ENVIRONMENTAL EXPOSURE

. Release

Release of the notified polymer to the environment would only be significant in cases of spills. During transfers significant spills are not expected to occur. The MSDS and material handling instructions provide directions for the proper containment, collection and disposal of wastes in accordance with local regulations.

Washings from pump lines and road tankers will be collected in drums and disposed of to a licensed liquid waste disposal facility in each state, from where it will be either disposed of to an approved landfill or incinerated. The estimated loss from the washings is between 0.1-1%, typically below 0.5%. This corresponds to a loss 25 kg per annum based on a loss rate of 1% and the maximum import rate of 5 tonnes per annum. Used ISO tanks will be returned to the supplier (ARCO US) for reuse.

All the notified substance is intended for use in the manufacture of polyurethane foam for use in automobiles (seats and insulation) and furnishings. The foam is to be manufactured at nine sites across Australia (four in Victoria, two in New South Wales, two in Queensland and one in Western Australia). Off specification foam will be disposed of in an approved landfill.

When automobiles or furniture containing the foam reach the end of their useful life, the notified polymer, bound within the foam matrix, will be disposed of to landfill or incinerated.

Fate

Most of the notified polymer is expected to be covalently bound within polyurethane foam products, with the final environmental fate being incineration or landfill.

Leaching of the polymer from landfill sites is not expected when it is bound within the inert foam matrix. Degradation of the foam in landfill sites is expected to be slow.

Any incineration of the notified polymer is expected to produce water and oxides of carbon and nitrogen.

A small amount (<25 kg per annum) of the unreacted polymer, washings of pump lines and from road tankers, will be disposed of to approved landfill or incinerated by licensed liquid waste disposal contractors. The low water solubility of the polymer indicates leaching from landfill sites is not expected.

9. ASSESSMENT OF ENVIRONMENTAL EFFECTS

Ecotoxicological data were not provided, which is acceptable for polymers of low concern according to the Act.

Bioaccumulation of the polymer is not expected due to its large molecular mass (10,11).

10. ASSESSMENT OF ENVIRONMENTAL HAZARD

It is anticipated that the amount of the notified polymer released to the environment will be low. Washings from pump lines will be disposed of to a licensed liquid waste disposal facilities, from where it will either be taken to an approved landfill or incinerated. Off specification foam will be disposed of in an approved landfill. Foam from automobiles or furnishings will be disposed of to landfill or incinerated. The low water solubility of the polymer and the inert nature of the polyurethane foam mean that the polymer is not expected to be mobile within landfill sites.

The hazard to the environment is restricted by the expected limited release, the low solubility in water of the polymer and its high molecular weight.

The environmental hazard posed by the polymer is rated as negligible when manufactured into foam products as the polymer will be incorporated into the foam matrix.

11. ASSESSMENT OF OCCUPATIONAL AND PUBLIC HEALTH AND SAFETY EFFECTS

Polyol P84-98 has been notified as a synthetic polymer of low concern under section 23 for the purposes of section 24A of the Act. The polymer meets the

criteria for a synthetic polymer of low concern specified in regulation 4A of the Act and therefore is considered of low hazard to human health.

No toxicology data was submitted for the notified polymer. P84-98 has a number-average molecular weight (NAMW) of >1000, which should preclude transmission across biological membranes such as skin and the gastrointestinal tract, and therefore is not expected to lead to significant toxicity; there are no polymer species with a NAMW <1000. The NAMW for the graft polymer has to equal or exceed a minimum threshold to produce polyurethane foams of sufficient density for the intended use. The product contains 0.04% styrene, which is a CNS depressant and moderate eye and skin irritant, and 0.01% acrylonitrile, a known animal and possible animal carcinogen, which is also a severe eye and skin irritant; and 0.01% of a third monomer which is a possible carcinogen and mutagen, however, these concentrations are very low and trace substances are not expected to lead to significant toxicity. They are below the levels that would require that P84-98 be given a hazardous classification. The notifier's MSDS claims that "There may be one or more specific effects for one or more ingredients which are trade secrets but not hazardous according to Australian Hazardous Classification Criteria [NOHSC:1008(1994)]", this refers to the third monomer which as stated above is below the hazardous threshold.

The MSDS states that hazardous polymerisation "is not expected to occur". However, "heat from fire may melt, decompose, and generate flammable vapours... melting alone may cause steam explosion on contact with water". The MSDS states that thermal decomposition and combustion of the notified polymer "may produce oxides of carbon, oxides of nitrogen, and other toxic gases", but not give any other information about the likely composition or toxicity of decomposition products.

According to the MSDS, there is no evidence of adverse effects from the notified polymer in relation to ingestion, skin contact or skin absorption. It states that the product "may cause minor eye irritation", although there are warnings for first aid procedures which seem more in keeping with a moderate to severe eye irritant. The product is "not expected to present a respiratory hazard due to normally low vapour pressures".

The public will not normally be exposed to the notified polymer during its importation and formulation into foam and production of articles. The public may be exposed directly or indirectly to articles made from polyurethane foam produced by chemical reaction of TDI with the notified polymer.

Public exposure to the notified polymer during accidents in storage, transfer/pumping and transport is likely to be limited in extent.

No information is available on the identity or toxicological properties of the notified polymer, other than basic information contained in the MSDS. However, the properties of the chemical suggest that should exposure occur absorption is unlikely, resulting in low risk to public health.

Occupational exposure will be limited to accidental spillage of the polymer solution and during transfer operations. The notified polymer has low levels of hazardous residual monomers that are below levels requiring a hazardous classification, however, the atmospheric exposure standards to the residual ethenyl benzene (styrene) and 2-propenenitrile; (acrylonitrile) and a third monomer of TWA 50ppm, 2ppm and 5ppm respectively should be observed. The normally low vapour pressures of the polymer solution should result in low atmospheric levels of the two monomers however care should be taken in confined spaces. Exposure during polyurethane foam manufacture will be limited by safety measures required to handle the other foam component TDI. Occupational exposure to the notified polymer in foam will be limited due to the incorporation of the polymer into the foam.

On the basis of available information Polyol P84-98 would not be classified as hazardous according to the criteria of Worksafe Australia (6), however as no toxicological information was supplied with the submission there is no data to confirm this.

12. RECOMMENDATIONS

To minimise occupational exposure to Polyol P84-98 the following guidelines and precautions should be observed:

- local exhaust ventilation or good natural ventilation should be available during transfer operations.
- if engineering controls and work practices are insufficient to reduce exposure to Polyol P84-98 to a safe level, then:
 - if ventilation is insufficient to reduce atmospheric exposure to a safe level, such as potentially may occur during maintenance operations in confined spaces, then the appropriate respiratory device should be selected and used in accordance to Australian Standard/ New Zealand Standard (AS/ NZS) 1715 (12) and should comply to AS/NZS 1716 (13). Work in confined spaces should be in accordance with AS/2865 (14).
 - eye protection should be selected and fitted in accordance to AS 1336 (15) and meet the requirements of AS/NZS 1337 (16).
 - industrial clothing should conform to the specifications detailed in AS 2919 (17) and AS3765 (18).
 - industrial gloves should conform to the standards detailed in AS 2161 (19).
- safe practices, as should be followed when handling any chemical formulation, should be adhered to - these include:

- minimising spills and splashes;
 - practising good personal hygiene; and
 - practising good housekeeping and maintenance including bunding of large spills which should be cleaned up promptly with absorbents and put into containers for disposal.
- a copy of the MSDS should be easily accessible to employees.

13. MATERIAL SAFETY DATA SHEET

The MSDS for the notified chemical was provided in accordance with the *National Code of Practice for the Preparation of a Material Safety Data Sheets (20)*.

This MSDS was provided by the applicant as part of their notification statement. It is reproduced here as a matter of public record. The accuracy of this information remains the responsibility of the applicant

14. REQUIREMENTS FOR SECONDARY NOTIFICATION

Under the Act, secondary notification of the notified chemical shall be required if any of the circumstances stipulated under subsection 64(2) of the Act arise. No other specific conditions are prescribed.

15. REFERENCES

1. Barton, A (1990). *Handbook of Polymer-Liquid Interaction Parameters and Solubility*. CRC Press, Inc.
2. *Encyclopedia of Polymer Science and Engineering*. (1990). 2nd Edition. Volume 16.
3. National Occupational Health and Safety Commission, 1994. *List of designated hazardous substances* [NOHSC:10005(1994)], AGPS, Canberra, 1994
4. Toxline Silver Platter (1995) *Toxline SilverPlatter CD-ROM database, 1994-September 1995*, Silver Platter International N.V.
5. Sax N I, Lewis R J (1984). *Dangerous Properties of Industrial Materials* (7th Edition). Van Nostrand Reinhold.
6. National Occupational Health and Safety Commission 1994, *Approved Criteria for Classifying Hazardous Substances* [NOHSC:1008(1994)], Australian Government Publishing Service, Canberra.

7. National Occupational Health and Safety Commission 1995, *Exposure Standards for Atmospheric Contaminants in the Occupational Environment* [NOHSC:3008 (1995), 1003(1995)], Australian Government Publishing Service Publ., Canberra.
8. National Occupational Health and Safety Commission 1994, *Control of Workplace Hazardous Substances. National Model regulations for the Control of Workplace Hazardous Substances* [NOHSC:1005(1994)], Australian Government Publishing Service, Canberra.
9. National Occupational Health and Safety Commission 1994, *National Code of Practice for the Control of Workplace Hazardous Substances* [NOHSC:2007(1994)], Australian Government Publishing Service, Canberra.
10. Anliker R, Moser P & Poppinger D (1988). Bioaccumulation of dyestuffs and organic pigments in fish. Relationships to hydrophobicity and steric factors. *Chemosphere* 77(8): 1631-1644
11. Gobas F A P C, Opperhuizen A and Hutzinger O (1986). Bioconcentration of hydrophobic chemicals in fish: relationship with membrane permeation. *Environmental Toxicology and Chemistry* 5: 637-646.
12. Standards Australia, Standards New Zealand, 1994. *Australian/New Zealand Standard 1715 - 1994 Selection, Use and Maintenance of Respiratory Protective Devices*, Standards Association of Australia Publ., Sydney, Australia, Standards Association of New Zealand Publ., Wellington, New Zealand.
13. Standards Australia, Standards New Zealand, 1991. *Australian/ New Zealand Standard 1716 - 1991 Respiratory Protective Devices*, Standards Association of Australia Publ., Sydney, Australia, Standards Association of New Zealand Publ., Wellington, New Zealand.
14. Standards Australia 1995, *Australian Standard 2865-1995, Safe Working in Confined Spaces*, Standards Association of Australia Publ., Sydney.
15. Standards Australia 1994, *Australian Standard 1336-1994, Eye protection in the Industrial Environment*, Standards Association of Australia Publ., Sydney.
16. Standards Australia/Standards New Zealand 1992, *Australian/New Zealand Standard 1337-1992, Eye Protectors for Industrial Applications*, Standards Association of Australia Publ., Sydney, Standards Association of New Zealand Publ, Wellington.
17. Standards Australia 1987, *Australian Standard 2919-1987, Industrial Clothing*, Standards Association of Australian Publ., Sydney.

18. Standards Australia 1990, *Australian Standard 3765.1-1990, Clothing for Protection against Hazardous Chemicals Part 1 Protection against General or Specific Chemicals*, Standards Association of Australia Publ., Sydney.
19. Standards Australia 1978, *Australian Standard 2161-1978, Industrial Safety Gloves and Mittens (excluding electrical and medical gloves)*, Standards Association of Australia Publ., Sydney.
20. National Occupational Health and Safety Commission 1994, *National Code of Practice for the Preparation of Material Safety Data Sheets* [NOHSC:2011(1994)], Australian Government Publishing Service, Canberra.