

**NATIONAL INDUSTRIAL CHEMICALS NOTIFICATION AND ASSESSMENT SCHEME  
(NICNAS)**

**POLYMER OF LOW CONCERN PUBLIC REPORT**

**HP 3D HR TPA Flex**

This Assessment has been compiled in accordance with the provisions of the *Industrial Chemicals (Notification and Assessment) Act 1989* (the Act) and Regulations. The National Industrial Chemicals Notification and Assessment Scheme (NICNAS) is administered by the Australian Government Department of Health, and conducts the risk assessment for public health and occupational health and safety. The assessment of environmental risk is conducted by the Australian Government Department of the Environment and Energy.

This Public Report is available for viewing and downloading from the NICNAS website or available on request, free of charge, by contacting NICNAS. For requests and enquiries please contact the NICNAS Administration Coordinator at:

Street Address: Level 7, 260 Elizabeth Street, SURRY HILLS NSW 2010, AUSTRALIA.  
 Postal Address: GPO Box 58, SYDNEY NSW 2001, AUSTRALIA.  
 TEL: + 61 2 8577 8800  
 FAX: + 61 2 8577 8888  
 Website: [www.nicnas.gov.au](http://www.nicnas.gov.au)

**Director  
NICNAS**

February 2018

**Table of Contents**

SUMMARY .....	2
CONCLUSIONS AND REGULATORY OBLIGATIONS.....	2
ASSESSMENT DETAILS.....	4
1. APPLICANT AND NOTIFICATION DETAILS .....	4
2. IDENTITY OF POLYMER .....	4
3. PLC CRITERIA JUSTIFICATION .....	4
4. PHYSICAL AND CHEMICAL PROPERTIES.....	4
5. INTRODUCTION AND USE INFORMATION .....	4
6. HUMAN HEALTH RISK ASSESSMENT.....	5
7. ENVIRONMENTAL RISK ASSESSMENT .....	5

## SUMMARY

The following details will be published in the NICNAS *Chemical Gazette*:

ASSESSMENT REFERENCE	APPLICANT	CHEMICAL OR TRADE NAME	HAZARDOUS SUBSTANCE	INTRODUCTION VOLUME	USE
PLC/1467	HP PPS Australia Pty Ltd	HP 3D HR TPA Flex	No	≤ 100 tonnes per annum	Polymer for 3D printing

## CONCLUSIONS AND REGULATORY OBLIGATIONS

### **Human Health Risk Assessment**

Based on the assumed low hazard and the assessed use pattern, the notified polymer is not considered to pose an unreasonable risk to the health of workers and the public.

### **Environmental Risk Assessment**

Based on the assumed low hazard and the assessed use pattern, the notified polymer is not considered to pose an unreasonable risk to the environment.

### **Health and Safety Recommendations**

- No specific engineering controls, work practices or personal protective equipment are required for the safe use of the notified polymer itself. However, these should be selected on the basis of all ingredients in the formulation.

Guidance in selection of personal protective equipment can be obtained from Australian, Australian/New Zealand or other approved standards.

- A copy of the SDS should be easily accessible to employees.
- If products and mixtures containing the notified polymer are classified as hazardous to health in accordance with the *Globally Harmonised System of Classification and Labelling of Chemicals (GHS)*, as adopted for industrial chemicals in Australia, workplace practices and control procedures consistent with provisions of State and Territory hazardous substances legislation should be in operation.

### **Disposal**

- Where reuse or recycling are not appropriate, dispose of the notified polymer in an environmentally sound manner in accordance with relevant Commonwealth, state, territory and local government legislation.

### **Emergency Procedures**

- Spills and/or accidental release of the notified polymer should be handled by physical containment, collection and subsequent safe disposal.

### **Secondary Notification**

This risk assessment is based on the information available at the time of notification. The Director may call for the reassessment of the polymer under secondary notification provisions based on changes in certain circumstances. Under Section 64 of the *Industrial Chemicals (Notification and Assessment) Act (1989)* the notifier, as well as any other importer or manufacturer of the notified polymer, have post-assessment regulatory obligations to notify NICNAS when any of these circumstances change. These obligations apply even when the notified polymer is listed on the Australian Inventory of Chemical Substances (AICS).

Therefore, the Director of NICNAS must be notified in writing within 28 days by the notifier, other importer or manufacturer:

- (1) Under Section 64(1) of the Act; if
  - the notified polymer is introduced in a chemical form that does not meet the PLC criteria;or
- (2) Under Section 64(2) of the Act; if
  - the function or use of the notified polymer has changed from 3D printing or is likely to change significantly;
  - the amount of notified polymer being introduced has increased, or is likely to increase, significantly;
  - the notified polymer has begun to be manufactured in Australia;
  - additional information has become available to the person as to an adverse effect of the notified polymer on occupational health and safety, public health, or the environment.

The Director will then decide whether a reassessment (i.e. a secondary notification and assessment) is required.

**Safety Data Sheet**

The SDS of the notified polymer was provided by the applicant. The accuracy of the information on the SDS remains the responsibility of the applicant.

## ASSESSMENT DETAILS

### 1. APPLICANT AND NOTIFICATION DETAILS

#### Applicants

HP PPS Australia Pty Ltd (ABN: 16 603 480 628)  
Level 5, 1 Homebush Bay Drive  
RHODES NSW 2138

#### Exempt Information (Section 75 of the Act)

Data items and details claimed exempt from publication: chemical name, other names, CAS number, molecular and structural formulae, molecular weight, polymer constituents, residual monomers/impurities and import volume.

### 2. IDENTITY OF POLYMER

#### Marketing Name

HP 3D HR TPA Flex

### 3. PLC CRITERIA JUSTIFICATION

<i>Criterion</i>	<i>Criterion met</i>
Molecular Weight Requirements	Yes
Functional Group Equivalent Weight (FGEW) Requirements	Yes
Low Charge Density	Yes
Approved Elements Only	Yes
Stable Under Normal Conditions of Use	Yes
Not Water Absorbing	Yes
Not a Hazard Substance or Dangerous Good	Yes

The notified polymer meets the PLC criteria.

### 4. PHYSICAL AND CHEMICAL PROPERTIES

Appearance at 20 °C and 101.3 kPa	Granular solid
Melting Point/Glass Transition Temperature	140-220 °C
Density	1,000-1,200 kg/m <sup>3</sup> at 20 °C
Water Solubility	Insoluble
Dissociation Constant	Not determined. The notified polymer may have terminal functional groups that are expected to be ionised in the environmental pH range (pH 4 –9)
Reactivity	Stable under normal environmental conditions
Degradation Products	None under normal conditions of use

### 5. INTRODUCTION AND USE INFORMATION

#### Maximum Introduction Volume of Notified Chemical (100%) Over Next 5 Years

<i>Year</i>	<i>1</i>	<i>2</i>	<i>3</i>	<i>4</i>	<i>5</i>
Tonnes	10-50	10-50	10-50	50-100	50-100

#### Use

The notified polymer will not be manufactured or reformulated in Australia. The notified polymer will be imported neat as a granular powder. It will be used as a material for 3D printing. The notified

polymer will be fused together to produce various prototype parts (such as housings, panels, enclosures and connectors) and/or functional parts (such as gears, rotational joints and sliders). The notified polymer is intended for professional use only and will not be made available to the public.

## **6. HUMAN HEALTH RISK ASSESSMENT**

No toxicological data were submitted. The notified polymer has a NAMW < 10,000 Da; hence lung overloading is not expected. The notified polymer meets the PLC criteria and is therefore assumed to be of low hazard. The risk of the notified polymer to occupational and public health is not considered to be unreasonable given the assumed low hazard and the assessed use pattern.

## **7. ENVIRONMENTAL RISK ASSESSMENT**

No ecotoxicological data were submitted for the notified polymer. Polymers with a low cationic charge density (FGEW > 5000) are generally of low concern to the environment.

The notified polymer will be imported neat as a granular powder. It will be used as a material for professional 3D printing. The notified polymer will be fused together to produce various prototype parts (such as housings, panels, enclosures and connectors) and/or functional parts (such as gears, rotational joints and sliders).

Based on its use as a material for 3D printing, most of the notified polymer is expected to share the fate of the printed 3D objects which will be disposed of to landfill at the end of their useful life. Accidental spills of the notified polymer during import, transport, storage and use are expected to be collected for reuse or disposed of to landfill in accordance with local government regulations. A small proportion of the notified polymer may remain as residues in empty import containers. These residues are also expected to be reused or disposed of to landfill along with the containers in accordance with local government regulations. In landfill, the notified polymer will be present as cured solids and will be neither bioavailable nor mobile. The notified polymer is not expected to bioaccumulate due to its high molecular weight and insolubility in water. Furthermore, significant release of the notified polymer to the aquatic environment is not expected from the reported use pattern. The notified polymer is expected to eventually degrade via biotic and abiotic processes to form water and oxides of carbon and nitrogen.

Therefore, based on its assumed low hazard and reported use pattern, the notified polymer is not considered to pose an unreasonable risk to the environment.